Production Worksheet

Wilcom TrueSizer

Design: **gnomes 9 5**

Title: **gnomes 9 5**

Stitches:	88,947
Height:	6.83 in
Width:	9.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.21



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	113
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	120.8 mm
Right:	120.7 mm
Up:	86.3 mm
Down:	87.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	64.94 in²
Max stitch:	7.0 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Total thread:	1535.43ft
Total bobbin:	558.58ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9		3,775	Dark Orange	PMS 1655	Madeira Classic 1078
2.	30		3,404	Saddle Brown	PMS 211	Madeira Classic 1336
3.	28		840	Tawny	PMS 2613	Madeira Classic 1054
4.	29		962	Camel	PMS 2607	Madeira Classic 1344
5.	4		3,842	Lavender Ice	PMS 311	Madeira Classic 1264
6.	6		4,230	Powder Blue	PMS 283	Madeira Classic 1274
7.	39		1,720	Amber	Thread #19	Madeira Classic 1226
8.	17		937	Light Coral	PMS 155	Madeira Classic 1053
9.	34		6,344	Light Gray	PMS 429	Madeira Classic 1011
10.	40		3,748	Taupe	Thread #20	Madeira Classic 1128
11.	33		1,858	Gray	PMS 430	Madeira Classic 1118
12.	37		7,078	Parchment	PMS 453	Madeira Classic 1123
13.	10		7,620	Orange	PMS 151	Madeira Classic 1278
14.	20		1,301	Light Yellow	PMS 114	Madeira Classic 1083
15.	19		4,613	Yellow Gold	PMS 123	Madeira Classic 1125
16.	10		5,288	Orange	PMS 151	Madeira Classic 1278
17.	34		1,983	Light Gray	PMS 429	Madeira Classic 1011
18.	38		2,009	Chamois	Thread #18	Madeira Classic 1305
19.	7		1,156	Steel Green	PMS 3115	Madeira Classic 1163
20.	8		918	Moody Gray	PMS 307c	Madeira Classic 1361
21.	13		596	White		Madeira Classic 1005
22.	12		4,438	Black		Madeira Classic 1000
23.	15		1,461	Rust	PMS 729	Madeira Classic 1021
24.	19		4,932	Yellow Gold	PMS 123	Madeira Classic 1125
25.	12		1,894	Black		Madeira Classic 1000
26.	14		2,090	Brown	PMS 4635	Madeira Classic 1258
27.	36		5,063	Dark Red	PMS 188	Madeira Classic 2425
28.	10		4,845	Orange	PMS 151	Madeira Classic 1278

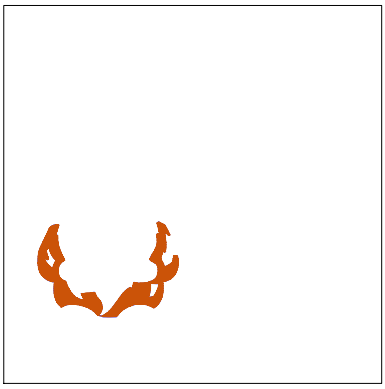
Color Film

Wilcom TrueSizer

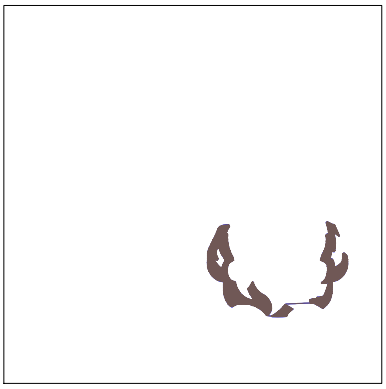
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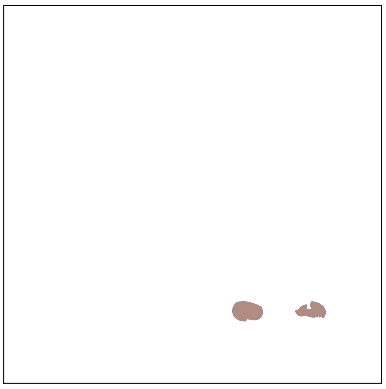
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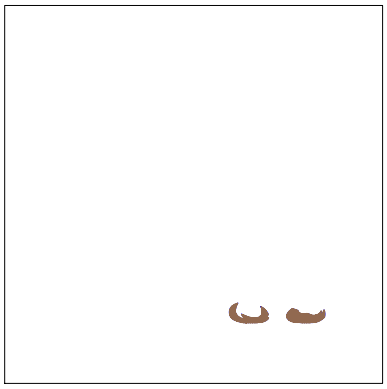
Stop #: 1
Code: Dark Orange
Name: PMS 1655
Chart: Madeira Classic 1078
Stitches: 3,775
Thread used: 68.11ft



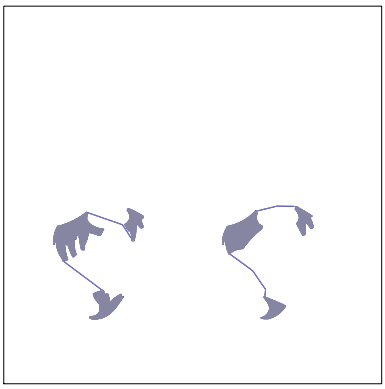
Stop #: 2
Code: Saddle Brown
Name: PMS 211
Chart: Madeira Classic 1336
Stitches: 3,404
Thread used: 59.39ft



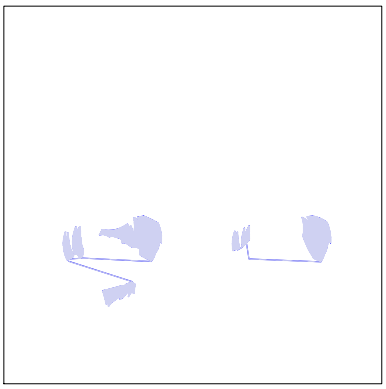
Stop #: 3
Code: Tawny
Name: PMS 2613
Chart: Madeira Classic 1054
Stitches: 840
Thread used: 14.73ft



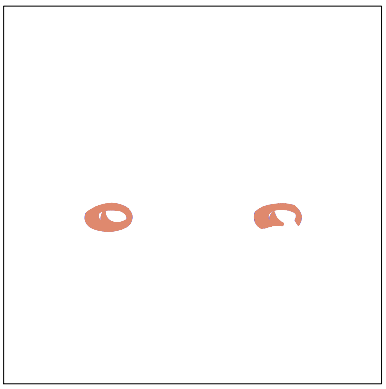
Stop #: 4
Code: Camel
Name: PMS 2607
Chart: Madeira Classic 1344
Stitches: 962
Thread used: 15.11ft



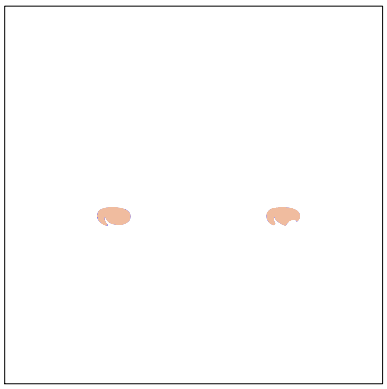
Stop #: 5
Code: Lavender Ice
Name: PMS 311
Chart: Madeira Classic 1264
Stitches: 3,842
Thread used: 66.29ft



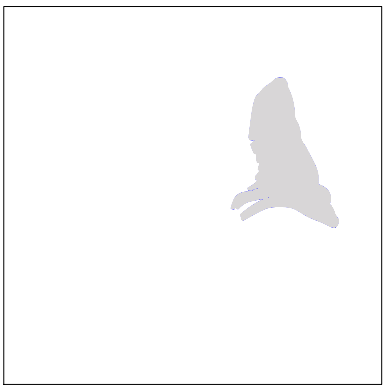
Stop #: 6
Code: Powder Blue
Name: PMS 283
Chart: Madeira Classic 1274
Stitches: 4,230
Thread used: 70.75ft



Stop #: 7
Code: Amber
Name: Thread #19
Chart: Madeira Classic 1226
Stitches: 1,720
Thread used: 29.08ft



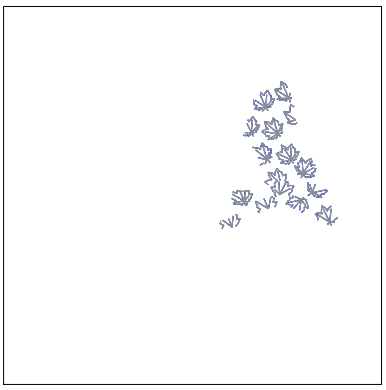
Stop #: 8
Code: Light Coral
Name: PMS 155
Chart: Madeira Classic 1053
Stitches: 937
Thread used: 16.48ft



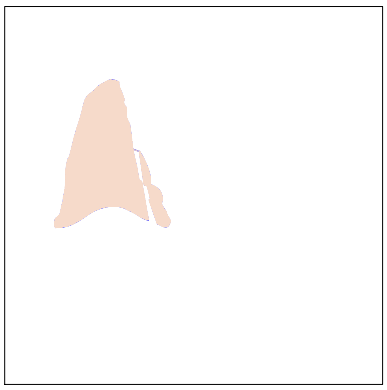
Stop #: 9
Code: Light Gray
Name: PMS 429
Chart: Madeira Classic 1011
Stitches: 6,344
Thread used: 135.74ft



Stop #: 10
Code: Taupe
Name: Thread #20
Chart: Madeira Classic 1128
Stitches: 3,748
Thread used: 60.81ft



Stop #: 11
Code: Gray
Name: PMS 430
Chart: Madeira Classic 1118
Stitches: 1,858
Thread used: 22.34ft



Stop #: 12
Code: Parchment
Name: PMS 453
Chart: Madeira Classic 1123
Stitches: 7,078
Thread used: 152.37ft

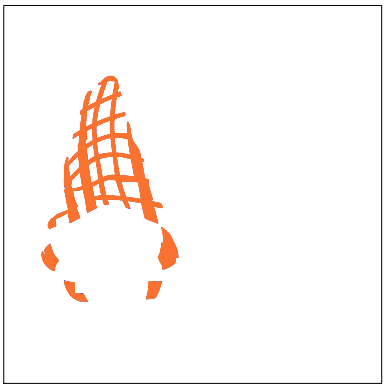
Color Film

Wilcom TrueSizer

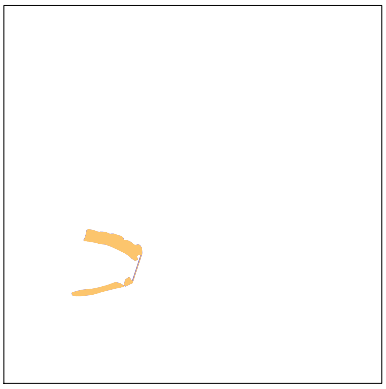
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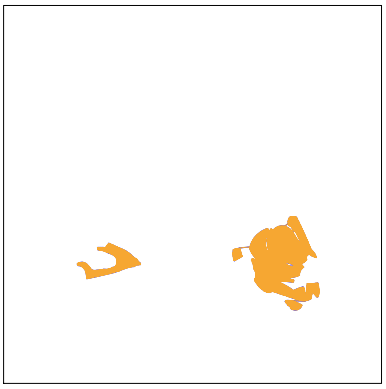
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Colors:	23
Colorway:	Colorway 1
Zoom:	0.20



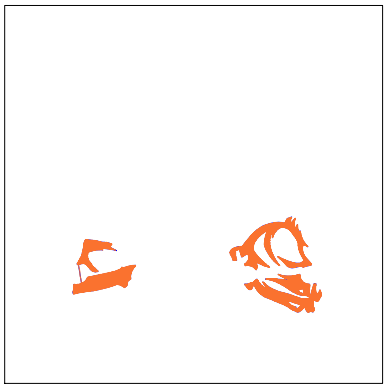
Stop #: 13
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 7,620
Thread used: 123.98ft



Stop #: 14
Code: Light Yellow
Name: PMS 114
Chart: Madeira Classic 1083
Stitches: 1,301
Thread used: 20.81ft



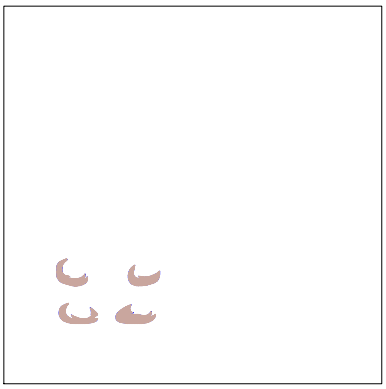
Stop #: 15
Code: Yellow Gold
Name: PMS 123
Chart: Madeira Classic 1125
Stitches: 4,613
Thread used: 87.41ft



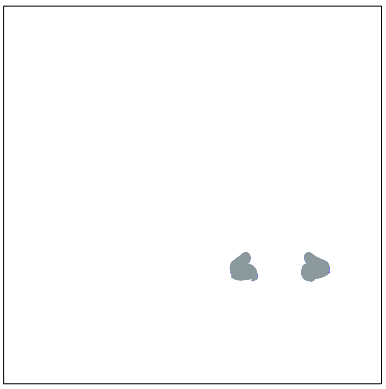
Stop #: 16
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 5,288
Thread used: 86.66ft



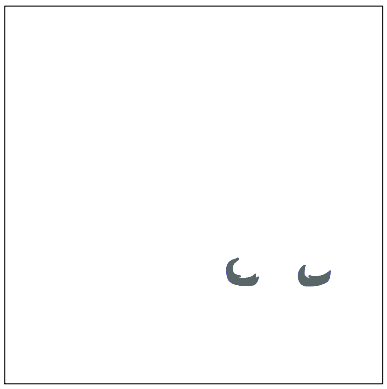
Stop #: 17
Code: Light Gray
Name: PMS 429
Chart: Madeira Classic 1011
Stitches: 1,983
Thread used: 36.27ft



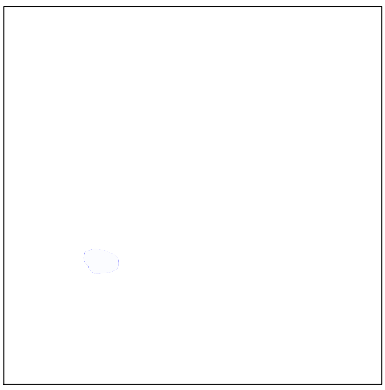
Stop #: 18
Code: Chamois
Name: Thread #18
Chart: Madeira Classic 1305
Stitches: 2,009
Thread used: 30.86ft



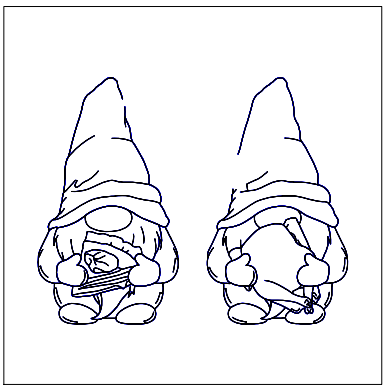
Stop #: 19
Code: Steel Green
Name: PMS 3115
Chart: Madeira Classic 1163
Stitches: 1,156
Thread used: 21.15ft



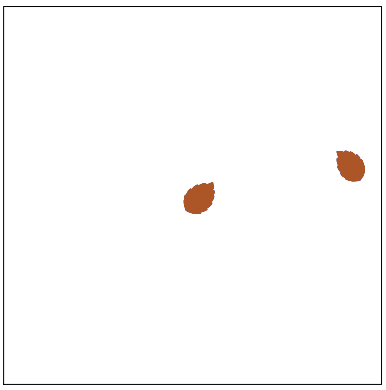
Stop #: 20
Code: Moody Gray
Name: PMS 307c
Chart: Madeira Classic 1361
Stitches: 918
Thread used: 14.33ft



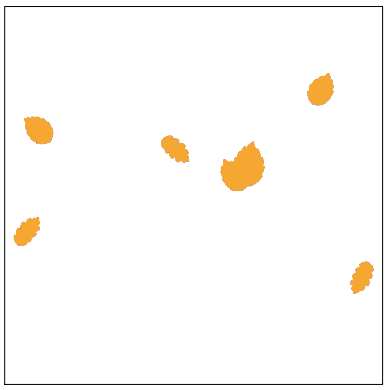
Stop #: 21
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 596
Thread used: 11.43ft



Stop #: 22
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 4,438
Thread used: 57.59ft



Stop #: 23
Code: Rust
Name: PMS 729
Chart: Madeira Classic 1021
Stitches: 1,461
Thread used: 25.84ft



Stop #: 24
Code: Yellow Gold
Name: PMS 123
Chart: Madeira Classic 1125
Stitches: 4,932
Thread used: 82.43ft

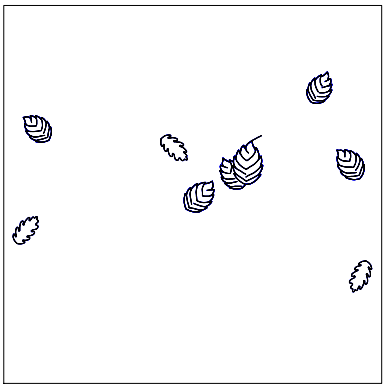
Color Film

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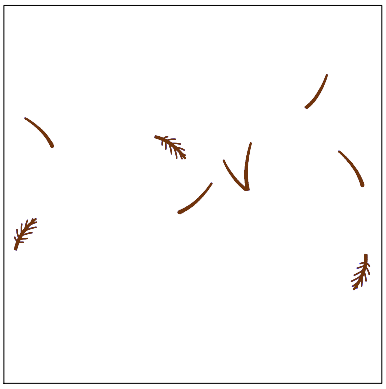
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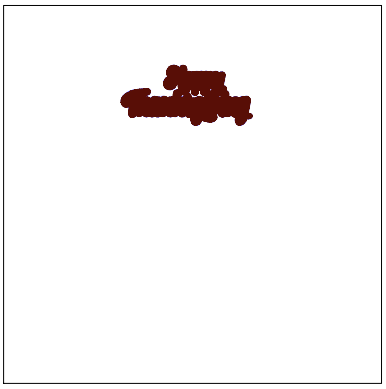
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Stop #: 25
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 1,894
Thread used: 22.85ft



Stop #: 26
Code: Brown
Name: PMS 4635
Chart: Madeira Classic 1258
Stitches: 2,090
Thread used: 26.18ft



Stop #: 27
Code: Dark Red
Name: PMS 188
Chart: Madeira Classic 2425
Stitches: 5,063
Thread used: 97.03ft



Stop #: 28
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 4,845
Thread used: 70.20ft

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Stops:	28
Trims:	113
Hoop:	<None>
Max stitch:	7.0 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	120.8 mm
Right:	120.7 mm
Up:	86.3 mm
Down:	87.2 mm
EndX:	0.00 in
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Product			
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6	6	4,230	Powder Blue PMS 283 Madeira Classic 1274
7	39	1,720	Amber Thread #19 Madeira Classic 1226
8	17	937	Light Coral PMS 155 Madeira Classic 1053
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15	19	4,613	Yellow Gold PMS 123 Madeira Classic 1125
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18	38	2,009	Chamois Thread #18 Madeira Classic 1305
19	7	1,156	Steel Green PMS 3115 Madeira Classic 1163
20	8	918	Moody Gray PMS 307c Madeira Classic 1361
21	13	596	White Madeira Classic 1005
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